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D2362-041
Job Sheet 190217



Part No: D2362-041

Job Qty: 4 pcs

Part Name: AS350/AS355 Pre-Flight Step



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/6/19

Job Tracking No:

Due Date: 2/26/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E1 IPP C 00.06.26 Removed P/O for powder coat EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Steps - 1	4 pcs	2/26/19	2/26/19	0.00	3.04	Large Fab - 1		SLU
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
110	QC 6	4 pcs	2/26/19	2/26/19	0.00	0.00	QC 6 - 38		DAS 24 9-89
	QC 5						QC 6 - 42		
							QC 6 - 9		
							QC 6 - 68		
							QC 6 - 61		
120	QC 9	4 pcs	2/26/19	2/26/19	0.00	0.00	QC 9 - 10		DAS 24 9-89
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
130	Powdercoat - 1 White Gl(A)-B4B	4 pcs	2/26/19	2/26/19	0.00	0.42	Powdercoat - 1 - B4B		BEB 19-03-04
							Powdercoat - 2 - B4B		
							Powdercoat - 3 - B4B		
							Powdercoat - 4 - B4B		
140	QC 3	4 pcs	2/26/19	2/26/19	0.00	0.00	QC 3 - 10		DAS 15 9-89
							QC 3 - 13		
							QC 3 - 15		
							QC 3 - 17		
							QC 3 - 18		
							QC 3 - 2		

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					QC 3 - 26	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 38	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	
					QC 3 - 6	
					QC 3 - 68	
					QC 3 - 9	
150 Handfinish - 3-1- WingWalk-B4B	4 pcs	2/26/19	0.00 0.73	Handfinish - 3 - 1 - B4B		rel 19-3-4
				Handfinish - 3 - 2 - B4B		
				Handfinish - 3 - 3 - B4B		
				Handfinish - 3 - 4 - B4B		
				Handfinish - 3 - 5 - B4B		
160 QC 5	4 pcs	2/26/19	0.00 0.00	QC 5 - 10		
				QC 5 - 12		
				QC 5 - 17		
				QC 5 - 18		
				QC 5 - 19		
				QC 5 - 22		
				QC 5 - 24		
				QC 5 - 3		
				QC 5 - 38		
				QC 5 - 42		
				QC 5 - 43		
				QC 5 - 49		
				QC 5 - 51		
				QC 5 - 58		
				QC 5 - 68		
170 Packaging 3-1 - Stock - B4B	4 pcs	2/26/19	0.00 0.00	QC 5 - 9		DAS 40 9-89
				QC 5 - 50		DAS 9 9-89
				Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
180 QC 21 - SA	4 pcs	2/26/19	0.00 0.00	Packaging 3 - 4 - B4B	5753280	MAR 05 2019
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				QC 21 - SA - 21		DAS 21 9-89
				QC 21 - SA - 70		
				QC 21 - SA - 53		

Part Op 100 - Cut D2244 extrusion 3.75" long Deburr D2244-3.75 Weld D2244-3.75 to D2362-7 as per Dwg D2362 and QSI 004

Descriptions: 110 - (QC6- All purchased or subcontracted products)

120 - (QC9- Inspect visual per QSI004- Fusion Welds)

130 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum) START TIME: 10:50 OVEN TEMPERATURE: 320°

FINISH TIME: 11:20

140 - (QC3- Inspect Part Finish)

150 - (Wing Walk as per dwg QSI005 4.4 Batch _____), Mask bracket and apply black anti-skid paint as per QSI 005 4.4

160 - (QC5- Inspect part completeness to step on W/O)

170 - (Identify as per dwg & Stock Location: _____)

180 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D2244-116	Step Extrusion	4 pcs (1 ea) (0.035 each)	100-Large Fab - Steps - 1	5164533 5155846
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Steps - 1	D2244-116	4	96	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



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Container No: S158034



Part: D2362-041

Job No: 190217

Serial No/Batch: S158034

Revision: E1

Inspector:

Exp Date:

Instructions: Various STC's

Date: 03/01/19